

M12 male 0° A-cod. with cable

PUR 5x0.34 bk UL/CSA+drag ch. 3.5m

Male straight A-coded M12, 5-pole

Art-No. 7005 - M12 Lite - (plastic hexagonal screw) on request

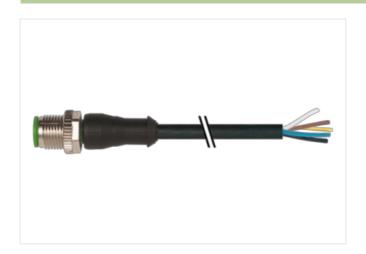
Further cable lengths on request.

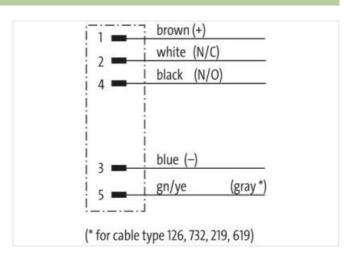
The resistance to aggressive media should be individually tested for your application. Further details on request.

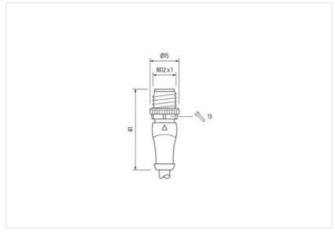
Plastic housings with good resistance against chemicals and oils.

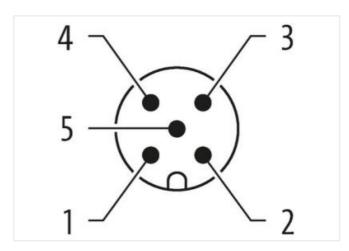
Link to Product

Illustration









Product may differ from Image













Cable length

3,5 m

Side 1

Tightening torque

0,6 Nm

The information in this Product-PDF has been compiled with the utmost care.

Liability for the correctness completeness and topicality of the information is restricted to gross negligence. Version: 2024-05-18



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Mounting method	inserted, screwed
Family construction form	M12
Thread	M12 x 1
suitable for corrugated tube (internal Ø)	10 mm
Coding	A
Material	PUR
Width across flats	SW13
Degree of protection (EN IEC 60529)	IP65, IP66K, IP67
Side 2	
Stripping length (jacket)	20 mm
Commercial data	
ECLASS-6.0	27279218
ECLASS-7.0	27279218
ECLASS-8.0	27279218
ECLASS-9.0	27060311
ECLASS-10.1	27060311
ECLASS-11.1	27060311
ECLASS-12.0	27060311
ETIM-5.0	EC001855
customs tariff number	85444290
GTIN	4048879410663
Packaging unit	1
Electrical data Supply	
Operating voltage AC max.	125 V
Operating voltage DC max.	125 V
Operating voltage AC (UL-listed)	30 V
Operating voltage DC (UL-listed)	30 V
Current operating per contact max.	4 A
Installation Connection	
Stripping length (jacket)	20 mm
Mounting set	M12 x 1
Device protection Electrical	
•	
Additional condition protection degree	inserted, screwed
Pollution Degree	3
Rated surge voltage	1,5 kV
Material group (IEC 60664-1)	1
Mechanical data Material data	
Coating locking	Nickeled
Coating of fitting	nickel plated
Locking material	Zinc die-casting
Material screw connection	Zinc die-casting
Mechanical data Mounting data	
Mounting method	inserted, screwed, Shaking protection
Environmental characteristics Climatic	
Operating temperature min.	-25 °C
Operating temperature max.	85 °C
Additional condition temperature range	depending on cable quality
Important installation notes	
Important installation notes Note on strain relief	Protect the connectors by suitable measures from mechanical loads, e.g. by the usage of cable ties.

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Cable Installation Cable 7.92 Cable Type 3 3 Jacket Cotor black Disck Disc	Conformity	
Cable Installation Cable 7.92 Cable Type 3 3 Jacket Cotor black Disck Disc	Product standard	DIN EN 61076-2-101 (M12)
Cable identification 732 Gable Type 3 Cable Type 3 Stacket Color black Type of Certificate cUPtus Amount stranding 1 Skranding 5 wires around Core filter twisted Filler yes wire arrangement brown, Back, Bus, white, gray Cable weight 41.8 g/m Maleriani jacket PUR Shore a hardness jacket 90.1 \$ Shore A Froedom from ingredients [jacket] 64.8 mm Cheef-damenter glacket] 4.8 mm Tolerance outer diameter (sheath) ± 5 % Malterrial wire insulation PP Authority of the insulation PP Outer diameter insulation 1,25 mm Outer diameter insulation		
Salabet Cobr Sala	·	700
Jacket Color		
Type of Certificate		
Amount stranding 1 Sitranding 5 wires around Core filler twisted Filler yes Wire arrangement brown, black, blue, white, gray Celebie weight 41,8 g/m Maturial jacket PUR Shore hardness jacket 50 ± 5 Shore A Shore hardness jacket 90 ± 5 Shore A Shore hardness were insulation 90 ± 5 Shore A Shore hardness were insulation 1.25 mm Outer diameter insulation 1.25 mm Outer diameter behaviours were insulation 1.25 mm Outer diameter behaviours were insulation 1.25 mm Outer diameter to single wires were insulation 1.25 mm Outer diameter behaviours were insulation 1.25 mm Outer diameter of single wires 0.1 mm Outer diam		
Stranding S wires around Core filler twisted		
Filler yes wire arrangement brown, black, blue, while, gray Cable weigh 41,8 g/m Material jacket PUR Shore hardness jacket PUR Freedom from ingredients (jacket) lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Outer-diameter (jacket) 4,8 mm Tolorance outer diameter (shealth) 2 5 % Material liver tolerance core insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter tolerance core insulation 1,25 mm Outer diameter tolerance core insulation 1,25 mm Outer diameter olerance (wire) 42 Diameter of single wires 0,1 mm Conductor or single wires 0,1 mm Conductor or sessection (wire) 42 Diameter of single wires 0,1 mm Conductor or sessection (wire) 3,4 mm² Material conductor wire Stranded copper wire, bare 1 Traversing distance (C-track) 10 m @ 25 °C Inorizontal Normania Voltage AC max. 300 V Current load capacity (standard) 10 m W DE 0298-4 Current load capacity (standard) 10 m W DE 0298-4 Current load capacity (standard) 10 m W DE 0298-4 Current load capacity (standard) 10 m W DE 0298-4 Current load capacity (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - wire) 2,5 kV @ 60 s Tolerating temperature (astatic) 80 °C,90 °C @ 10000 h Operation Ur issal s 100 rm (brain eresistance Cod. application-related testing Cod. applica		
wire arrangement brown, black, blue, white, gray Gable weight 41,8 g/m Malerial jacket PUR Shore hardness jacket 90 5 5 Shore A Freadom from ingredients (jacket) 1,8 mm Tolerance outer diameter (jacket) 4,8 mm Tolerance outer diameter (jacket) 2,5 % Material wire insulation PPP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter insulation 70 ± 5 Shore D Under diameter insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 70 ± 5 Shore D Ingredient freeness wire insulation 8		
Cable weigh 41,8 g/m Material Jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from ingredients (jacket) lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Outer diameter (jacket) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter tolerance core insulation ± 5 % Shore hardness wire insulation 1,25 mm Outer diameter tolerance core insulation ± 5 % Shore hardness wire insulation ± 5 % Ingredient freeness wire insulation ± 5 % Ingredient freeness wire insulation ± 2 In		·
Material jacket PUR Shore hardness jacket 90 ± 5 Shore A Freedom from ingredients (jacket) 4.8 mm Tolerance outer diameter (jacket) 4.8 mm Tolerance outer diameter (sheath) ± 5 % Material wire insulation PP Amount wires 5 Outer diameter insulation 1,25 mm Outer diameter insulation 1,25 mm Outer diameter tolerance core insulation 70 ± 5 Shore D Ingredient freeness wire insulation 16 each free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0.1 mm Conductor vires (single wires) 0.34 mm² All action conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max 300 V Current load capacity win. wire 4,5 A Electrical resistance line constant wire 57 Gkm @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - wire)		
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Ingredient freeness wire insulation lead-free, cadmium-free, CFC-free, halogen-free, silicone-free Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - alack) 300 °C @ 10000 h Operation Min. operating temperature (static) -40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature mix. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1901 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (fixed) 5 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Outer diameter tolerance core insulation	
Amount strands (wire) 42 Diameter of single wires 0,1 mm Conductor crosssection (wire) 0,34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Ellectrical resistance line constant wire 57 Ozkm @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - a) jacket) 2,5 kV @ 60 s Min. operating temperature (static) 40 °C Max. operating temperature (static) 80 °C / 90 °C @ 10000 h Operation Operating temperature max. (dynamic) 25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation Ut resistance DIN EN ISO 4892-2 A Flame resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Bending radius (dynamic) 10 × Outer diameter Bending radius (dynamic) 10 × Outer diameter Bending radius (dynamic) 10 × Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion sycles 2 Mio. Torsion stress ± 180 °/m	Shore hardness wire insulation	70 ± 5 Shore D
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Conductor crosssection (wire) 0.34 mm² Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) Current load capacity (standard) Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 \(\Okerage \text{km} \) @ 0 °C AC withstand voltage (wire - wire) 2,5 kV \(\Text{ 60 s} \) Power frequency withstand voltage (wire - active frequency withstand	Amount strands (wire)	42
Material conductor wire Stranded copper wire, bare Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - 2,5 kV @ 60 s Power frequency withstand voltage (wire - 40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature max. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1.581 § 1990 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Bending radius (fixed) 10 × Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	Diameter of single wires	0,1 mm
Conductor type (wire) strand class 6 Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4.5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2.5 kV @ 60 s Power frequency withstand voltage (wire - jacket) 4.0 °C Max. operating temperature (static) 4.0 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) 2-5 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 × Outer diameter Bending radius (dynamic) 10 × Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	Conductor crosssection (wire)	0,34 mm²
Traversing distance (C-track) 10 m @ 25 °C horizontal Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - ack of the constant grade) 300 °C Aux. operating temperature (static) 40 °C Max. operating temperature (fixed) 300 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) 25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1909 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (fixed) 5 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	Material conductor wire	Stranded copper wire, bare
Nominal voltage AC max. 300 V Current load capacity (standard) to DIN VDE 0298-4 Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - ack wire) 2,5 kV @ 60 s Win. operating temperature (static) -40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m <td>Conductor type (wire)</td> <td>strand class 6</td>	Conductor type (wire)	strand class 6
Current load capacity (standard) Current load capacity min. wire 4,5 A Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - acceptable of the standard	Traversing distance (C-track)	10 m @ 25 °C horizontal
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Electrical resistance line constant wire 57 Ω/km @ 20 °C AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - jacket) -40 °C Min. operating temperature (static) -40 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance DIN EN 60811-404 Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Current load capacity (standard)	to DIN VDE 0298-4
AC withstand voltage (wire - wire) 2,5 kV @ 60 s Power frequency withstand voltage (wire - jacket) Min. operating temperature (static) AC withstand voltage (wire - vire) Max. operating temperature (fixed) AC withstand voltage (wire - vire) Max. operating temperature (fixed) AC withstand voltage (wire - vire) AC withstand voltage (wire - vire) AC withstand voltage (wire - vire) AC withstand voltage (wire - wire) AC withstand voltage (wire - withstand voltage (wire) AC withstand voltage (wire - withstand voltage (withstand voltage (withstand voltage (wire) AC withstand voltage (withstand vo	Current load capacity min. wire	4,5 A
Power frequency withstand voltage (wire - jacket) Min. operating temperature (static) A0 °C Max. operating temperature (fixed) 80 °C / 90 °C @ 10000 h Operation Operating temperature min. (dynamic) -25 °C Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	Electrical resistance line constant wire	57 Ω/km @ 20 °C
Min. operating temperature (static) Max. operating temperature (fixed) Max. operating temperature (fixed) Operating temperature min. (dynamic) Operating temperature max. (dynamic) Operating temperature max. (dynamic) Operating temperature max. (dynamic) Bo °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	AC withstand voltage (wire - wire)	2,5 kV @ 60 s
Max. operating temperature (fixed) Operating temperature min. (dynamic) Operating temperature max. (dynamic) Operating temperature max. (dynamic) OPERATING TEMPERATURE MIN. (dynamic) OPERATURE MIN. (dynamic) OPER	Power frequency withstand voltage (wire - jacket)	2,5 kV @ 60 s
Operating temperature min. (dynamic) Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles ± 180 °/m	Min. operating temperature (static)	-40 °C
Operating temperature max. (dynamic) 80 °C / 90 °C @ 10000 h Operation UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Max. operating temperature (fixed)	80 °C / 90 °C @ 10000 h Operation
UV resistance DIN EN ISO 4892-2 A Flame resistance UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2 chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Operating temperature min. (dynamic)	-25 °C
Flame resistance Clubrate Stance Clood, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Operating temperature max. (dynamic)	80 °C / 90 °C @ 10000 h Operation
chemical resistance Good, application-related testing Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	UV resistance	DIN EN ISO 4892-2 A
Gasoline resistance Good, application-related testing Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Flame resistance	UL 1581 § 1090 UL 1581 § 1100 FT2 IEC 60332-2-2
Oil resistance DIN EN 60811-404 Good, application-related testing Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	chemical resistance	Good, application-related testing
Bending radius (fixed) 5 x Outer diameter Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Gasoline resistance	Good, application-related testing
Bending radius (dynamic) 10 x Outer diameter Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Oil resistance	DIN EN 60811-404 Good, application-related testing
Travel speed (C-track) 10 Mio. @ 25 °C No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Bending radius (fixed)	5 x Outer diameter
No. of torsion cycles 2 Mio. Torsion stress ± 180 °/m	Bending radius (dynamic)	10 x Outer diameter
Torsion stress ± 180 °/m	Travel speed (C-track)	10 Mio. @ 25 °C
	No. of torsion cycles	2 Mio.
Torsion speed 35 cycles/min	Torsion stress	± 180 °/m
	Torsion speed	35 cycles/min